

LUBRICATION

- **Lubrication:** While single-flute bits can cut dry, a light mist of isopropyl alcohol or a specialized lubricant like EXCISION XDP135 will significantly improve the surface finish. The "Excision XDP135" Machining Oil is a highly refined mineral-based cutting and grinding oil. It is designed for use on both ferrous and non-ferrous metals.

Product Details:

Type: Machining oil (neat oil) used as supplied without dilution.

Composition: Highly refined mineral-based oil with anti-wear, extreme-pressure, and polar additives.

Application: Designed for medium to heavy-duty cutting, grinding, lapping, and honing operations.

Compatibility: Suitable for use on steel, aluminium, and yellow metals without causing stains.

Environmental: Formulated to produce very low mist and smoke, despite its low viscosity, and has a mild odour.

Benefits: Offers excellent lubrication and cooling properties, good corrosion protection on workpieces and machine parts, is easy to clean, and is chlorine, nitrate, and silicone free.



Available Size is 20L

For Price and availability Contact:

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